



Parker Itr S.r.l.  
technical & quality service

## CRIMPING PROCESS SPECIFICATION SPECIFICA PROCESSO PINZATURA

System

**No-Skive**



Cod.: **PRM010**  
Issue Date: **19/12/2011**

Released: **S.Melzi**

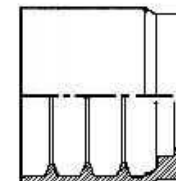
Checked: **A. Cavalli**

Approved: **P. Pelanda**

**Last update:**  
**Rev.: 00**

**HOSE TYPE  
TIPO TUBO**

**CARBURITE 10  
BEVERA 10**



DN	Dash Size	Inches	mm	Nipple P.N. <i>Cod. Codolo SERIES</i>	Socket P.N. <i>Cod. Ghiera SERIES</i>	Cover DN <i>Diametro Copertura</i>		Crimping DN <i>Diam. Pinzatura</i> Note 1		Toll. [mm]
						mm	in	mm	in	
19	12	.3/4	19		48	29	1.142	33	1.299	± 0.3
25	16	1	25		48	35	1.457	39	1.575	± 0.3
32	20	1.1/4	32		48	42	1.732	49	1.969	± 0.3
40	24	1.1/2	38		48	48	2.008	57	2.323	± 0.3
50	32	2	50		48	60	2.520	69	2.835	± 0.3
63	40	2.1/2	63.5	IF801xxx063	IF802xxx063	72.5÷74.7	2.854÷2.940	80.1	3.153	± 0.3
						74.8÷77.5	2.944÷3.051	81.7	3.217	± 0.3
75	48	3	75	IF801xxx075	IF802xxx075	84.0÷86.3	3.307÷3.398	91.6	3.606	± 0.3
						86.4÷89.5	3.401÷3.523	93.4	3.677	± 0.3
100	64	4	100	IF801xxx100	IF802xxx100	111.5÷114.0	4.389÷4.488	120.3	4.736	± 0.3
						114.1÷116.5	4.492÷4.587	122.0	4.803	± 0.3
125	80	5	125	IF801xxx125	IF802xxx125	137.5÷139.9	5.413÷5.507	146.0	5.748	± 0.3
						140.0÷142.5	5.512÷5.610	147.8	5.819	± 0.3
150	96	6	150	IF801xxx150	IF802xxx150	167.5÷170.0	6.594÷6.693	174.2	6.858	± 0.3
						170.1÷172.5	6.697÷6.791	175.7	6.917	± 0.3